

Work Order ID 53787

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November 18, 2009 12:40:38 PM

Item ID: D2854-3-100

Accept



Setup Start



Revision ID: A

Stop



Item Name: Velcro Strip, Hooked

SL 80.00

Start Date: 18/11/2009 Start Qty: 60.00



Cust Item ID:

Required Date: 25/11/2009 Req'd Qty: 60.00



Customer:

Reference:

Approvals: Process Plan: SLDate: 07/11/09 Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2854	Rev A

100 0.00



Packaging

Packaging

Memo 0.00

Packaging

Cut length as per Dwg D2854 D2854-3-100 = 10"9/11/10 SL 804

110 0.00



QC6- Inspect dimensions to drawing

QC

25/11/10

0.00

Quality Control

SL _____

120 0.00



Identify as per dwg & Stock Location: _____

Packaging

Memo 0.00

Packaging

9/11/10 SL 8049/11/10 SL 10x _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 53787

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November 18, 2009 12:40:38 PM

Item ID: D2854-3-100

Accept



Setup Start



Revision ID: A

Item Name: Velcro Strip, Hooked

Stop



Start Date: 18/11/2009 Start Qty: 60.00



Cust Item ID:

Required Date: 25/11/2009 Req'd Qty: 60.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

09/11/2009

NOV 11-20
(80)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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November 18, 2009 12:40:46 PM

Work Order ID: 53787**Parent Item:** D2854-3-100RevA**Parent Item Name:** Velcro Strip, Hooked**Start Date:** 18/11/2009**Required Date:** 25/11/2009**Comments:****Start Qty:** 60.00**Required Qty:** 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2854RevA 		Manufactured	No			110	f	257.3000	52.6295		9/11/2009	sf 80x

3/4" Velcro Strip

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	257.3	
47604	197.3	
50284	60	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

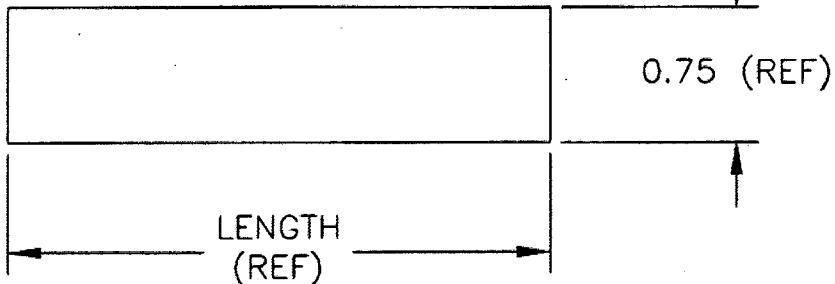
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. REV. A D2854
DATE		TITLE SHEET 1 OF 1 3/4" VELCRO STRIP
98.11.17		SCALE 1:1
A	98.11.17	NEW ISSUE

RELEASED
98.11.20 KESPECIFICATION CONTROL DRAWING

SHOP
 RETUR
 ENGINE
 UNCONTRO
 SUBJECT TO
 WITHOUT
 WORK
 NO. 53787



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

~~UNDER REVIEW~~

04.06.01

OK 04.10.27